


Vitrified Wheels For Steel Applications *continued*



| | | |
|---------------------------------------|--------------------------|-----------------------------|
| TIER: BEST | TIER: BETTER | TIER: GOOD |
| TRADENAME: QUANTUM / NORTON SG | TRADENAME: 32A | TRADENAME: 38A / 57A |
| ABRASIVE: Ceramic Alumina | ABRASIVE: Aluminum Oxide | ABRASIVE: Aluminum Oxide |

| SIZE (D x T x H) | MAX. RPM | MIN./STD. PKG. | SPEC. | PART # | SPEC. | PART # | MIN./STD. PKG. | SPEC. | PART # |
|---|----------|----------------|-------------|-----------------------|-------------|-----------------------|----------------|---------------------------------|--------|
| Type O1 Straight  | | | | | | | | | |
| 14 x 1/2 x 5 | 1,800 | 1 | 5SG80-KVS | 662533 63814 | 32A60-KVBE | 662533 63761 | | | |
| 14 x 3/4 x 5 | 1,800 | 1 | | | 32A60-KVBE | 662533 63772 | | | |
| 14 x 1 x 3 | 1,800 | 1 | 5SG46-IVS | 662533 63960 | 32A46-IVBE | 662533 63914 | | | |
| | 1,800 | 1 | | | 32A60-IVBE | 662533 63927 | | | |
| 14 x 1 x 5 | 1,800 | 1 | 5SG46-GVSP | 662533 64108 | 32A46-GVBEP | 662533 64074 | 1 | 38A46-HVBE 662533 64043 | |
| | 1,800 | 1 | 5SG46-HVSP | 662533 13990 | 32A46-HVBE | 662533 63913 | 1 | 38A60-IVBE 662533 63947 | |
| | 1,800 | 1 | 5SG46-IVS | 662533 63970 | 32A46-IVBE | 662533 63915 | 1 | 38A60-JVBE 662533 64051 | |
| | 1,800 | 1 | 5SG46-JVS | 662533 63971 | 32A46-JVBE | 662533 63919 | 1 | 38A60-KVBE 662533 64053 | |
| | 1,800 | 1 | | | 32A46-KVBE | 662533 63921 | 1 | 38A80-KVBE 662533 64058 | |
| | 1,800 | 1 | 5SG60-IVS | 662533 63974 | 32A60-GVBEP | 662533 64077 | 1 | 57A60-KVBE 662533 64065 | |
| | 1,800 | 1 | 5SG60-IVSP | 662533 63871 | 32A60-HVBE | 662533 63926 | 1 | 57A60-LVBE 662533 64066 | |
| | 1,800 | 1 | 5SG60-JVS | 662533 63975 | 32A60-JVBE | 662533 63930 | 1 | 57A80-MVBE 662533 64070 | |
| | 1,800 | 1 | 5SG60-KVS | 662533 63976 | 32A60-KVBE | 662533 63932 | | | |
| | 1,800 | 1 | 5SG80-JVS | 662533 63979 | 32A60-LVBE | 662533 64035 | | | |
| | 1,800 | 1 | 5SG80-KVS | 662533 64003 | 32A80-JVBE | 662533 64038 | | | |
| | 1,800 | 1 | | | 32A80-KVBE | 662533 64039 | | | |
| 14 x 1 x 8 | 1,800 | 1 | | | 32A60-IVBE | 662533 63887 | | | |
| 14 x 1-1/2 x 5 | 1,800 | 1 | 5NQ46-HVS3 | 662533 87216 | 32A46-GVBEP | 662533 64238 | 1 | 38A46-HVBE 662533 13968 | |
| | 1,800 | 1 | 5NQ46-IVS3 | 662533 87219 | 32A46-HVBE | 662533 64335 B | 1 | 38A46-HVBEP 662533 13969 | |
| | 1,800 | 1 | 5NQ46-IVS | 69083 159119 | 32A46-HVBEP | 662533 64243 | 1 | 38A46-IVBE 662533 64090 | |
| | 1,800 | 1 | 5NQ46-JVS | 69083 159120 | 32A46-IVBE | 662533 64336 | 1 | 38A46-JVBE 662533 64240 | |
| | 1,800 | 1 | 5NQ46-JVS3 | 662434 94095 | 32A46-JVBE | 662533 64337 | 1 | 38A60-IVBE 662533 64247 | |
| | 1,800 | 1 | 5NQ60-GVS3P | 662434 95372 | 32A46-KVBE | 662533 64339 | | | |
| | 1,800 | 1 | 5NQ60-GVSP | 69083 159122 | 32A60-HVBE | 662533 64340 | | | |
| | 1,800 | 1 | 5NQ60-JVS | 69083 159124 | 32A60-IVBE | 662533 64239 | | | |
| | 1,800 | 1 | 5NQ60-JVS3 | 662434 94096 | 32A60-JVBE | 662533 64341 | | | |
| | 1,800 | 1 | 3SGP46-GVSP | 662533 06780 | 32A60-KVBE | 662533 64342 | | | |
| | 1,800 | 1 | 3SGP46-HVSP | 662533 07025 | 32A80-JVBE | 662533 64246 | | | |
| | 1,800 | 1 | 3SGP46-JVH | 662533 13976 | | | | | |
| | 1,800 | 1 | 5SG46-GVSP | 662533 64320 | | | | | |
| | 1,800 | 1 | 5SG46-HVSP | 662533 02625 | | | | | |
| | 1,800 | 1 | 5SG46-IVS | 662533 64097 | | | | | |
| | 1,800 | 1 | 5SG46-IVSP | 662533 02498 | | | | | |
| | 1,800 | 1 | 5SG46-JVS | 662533 64098 B | | | | | |
| | 1,800 | 1 | 5SG60-IVS | 662533 64100 | | | | | |
| | 1,800 | 1 | 5SG60-JVS | 662533 64101 | | | | | |
| | 1,800 | 1 | 5SG60-KVS | 662533 02160 | | | | | |
| | 1,800 | 1 | 5SG80-KVS | 662533 63815 | | | | | |
| 14 x 2 x 5 | 1,800 | 1 | 5SG60-JVS | 662533 64414 | 32A46-IVBE | 662533 64323 | | | |
| | 1,800 | 1 | | | 32A46-JVBE | 662533 64508 | | | |
| | 1,800 | 1 | | | 32A46-KVBE | 662533 64509 | | | |
| | 1,800 | 1 | | | 32A60-KVBE | 662533 64510 | | | |

B Best Seller; performs well in a variety of applications for many satisfied customers

Dressing: Single Point Dressing Tool Starting Recommendations

| WHEEL SIZES | TOOL SHANK DIAMETER | Ceramic (NQ, Norton SG, TG, etc.), 37C & 39C Wheels | | 25A, 32A, 38A, 48A, 53A, 57A, 64A, 86A Wheels | |
|-------------|---------------------|---|---------------------|---|---------------------|
| | | PRODUCT NO. | PART # | PRODUCT NO. | PART # |
| 12" to 14" | 3/8" | BCSG5M6 | 662601 57009 | BC5M6 | 662601 95004 |
| | 7/16" | BCSG5M7 | 662601 56907 | BC5M7 | 662601 95005 |

These tools are a standard recommendation; see the "Dressing Solutions" section for additional tools. See the Fliesen Tool section for Furioso tools, engineered specifically for Quantum vitrified wheel dressing.

